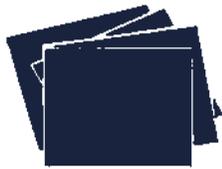


PACKAGE CONTENT



8 pcs. neoprene repair fabric



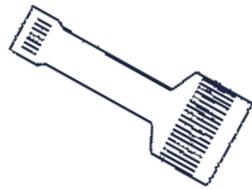
Polyester gauze pad



Sheet of sandpaper



Lubracating stick for zipper



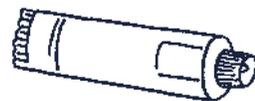
Spatula



Tube of glue



2 needles in transparent tube



Tube of protection gel (paraffin)



MAINTENANCE & REPAIR KIT FOR IMMERSION SUITS

INSTRUCTIONS FOR

Repairing neoprene fabric

Repairing rubber soles

Zipper maintenance

Waterproofing seams (pressure test)

Scandia Gear Europe BV – Maritime Outfitters since 1974

Lorentzweg 31 - 3208 LJ Spijkensisse - The Netherlands

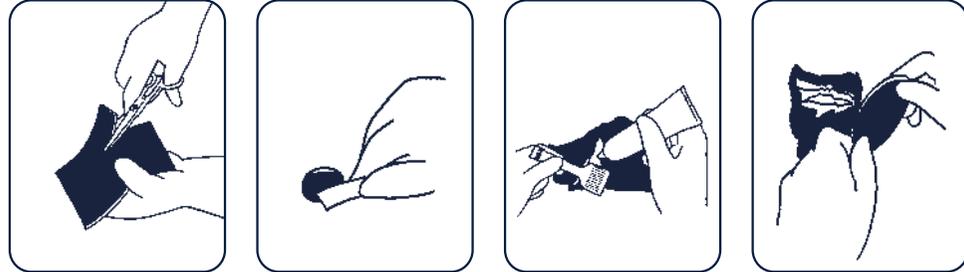
T +31 (0)181 600 955

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E info@scandiagear.com

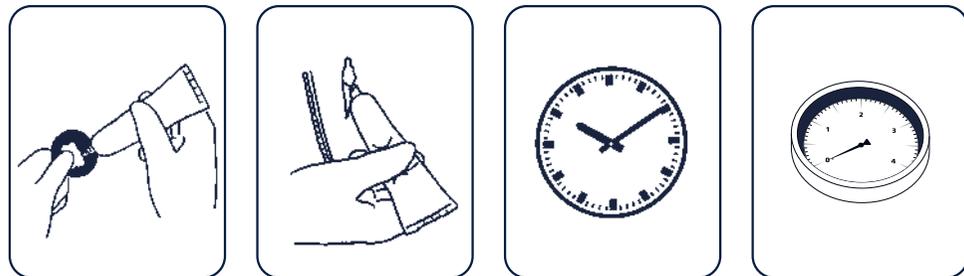
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REPAIRING NEOPRENE FABRIC



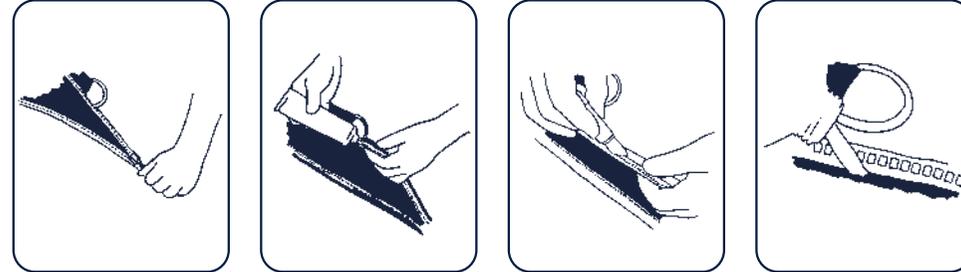
1. Locate the damaged area and cut a piece out of the neoprene repair fabric. Ensure the piece is larger than the damaged area.
2. Using the sandpaper, roughen the smooth rubber side of the neoprene repair fabric and mark the size of the repair fabric around the damaged area with a pen.
3. Apply a layer of glue of at least 2mm thick on the inner side of the suit and smooth with spatula.
4. Apply the glue in the same manner to the neoprene repair fabric as well.

⚠ Before applying glue: material has to be dry, clean and free of dust.

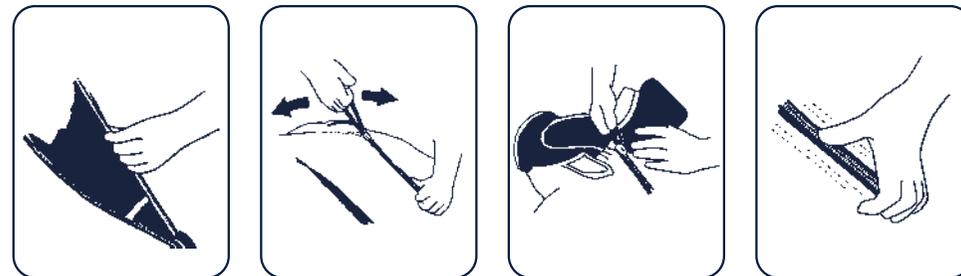


5. Wait ten minutes and then glue the neoprene repair fabric to the inside of the suit.
6. Fill the damaged area on the outside of the suit with the glue as well.
7. Allow to dry for at least 48 hours. The damage will now be fully watertight.
8. Do an air pressure test to check the repair.

ZIPPER MAINTENANCE

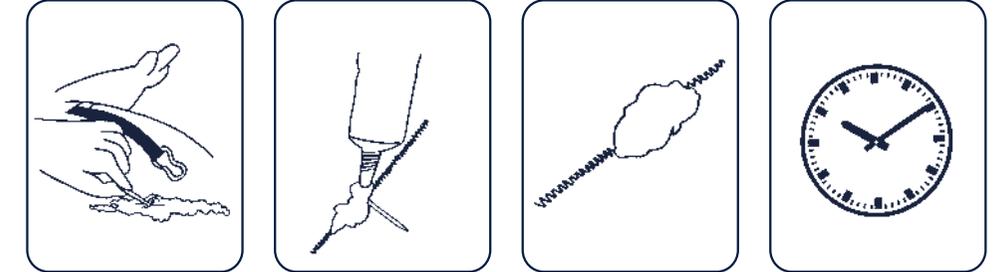


1. Open the zipper.
2. Lubricate the metal elements of the zipper generously from top to bottom with the lubricating stick.
3. Generously spread the protection gel over all rubber parts around the zipper on both the top and under sides.
4. Pay extra attention to the rubber tape just under the metal elements!



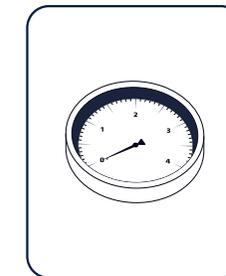
5. Rub it in with your fingers by making smooth and repeating movements.
6. Open and close the zipper several times to double check if it moves smoothly.
7. Complete close the zipper, all the way to the face flap.
8. When the zipper is closed, spread some extra protection gel on the metal elements.

WATERPROOF SEAMS PRESSURE TEST



1. Mark the hole, for example by means of the needle, during the pressure and soap test. Let the suit dry.
2. Apply a layer of glue at least 2mm thick to the designated area, preferably on the outside of the suit.
3. Remove the needle.
4. Allow to dry for at least 48 hours out of the neoprene repair fabric. Ensure the piece is larger than the damaged area.

⚠ Before applying glue: material has to be dry, clean and free of dust.



5. Do an air pressure test to check the repair.