

| Welding filters |                              |           |           |
|-----------------|------------------------------|-----------|-----------|
| Scale           | Field of use                 | Gas       | l/h       |
| 1,7             | Welders assistants           | -         | -         |
| 3               | Assistant welder             | -         | -         |
| 4               | Braze welding                | Acetylene | <70       |
| 5               | Braze welding                | Acetylene | 70:200    |
|                 | Oxy-fuel welding and cutting | Oxygen    | 900:2000  |
| 6               | Braze welding                | Acetylene | 200:800   |
|                 | Oxy-fuel welding and cutting | Oxygen    | 2000:4000 |

| ScanGazer markings           |      |                                       |
|------------------------------|------|---------------------------------------|
|                              | Lens | Frame                                 |
| Manufacturer ID              | SG   | SG                                    |
| Optical Class                | 1    |                                       |
| Low energy impact            | F    | F                                     |
| Certified Mark               | CE   | CE                                    |
| EN Standard                  |      | 166                                   |
| Postal code & City / Country |      | 3208 LJ Spijkensisse, The Netherlands |

## Warning

- Eye protection that is worn over standard ophthalmic spectacles may transmit impact from high-speed particles thus creating a hazard for the wearer. Although every effort is made to ensure that materials that may come into contact with the skin of the wearer do not cause an allergic reaction, this may not happen for a minority of susceptible individuals. If you are in this situation, you must stop wearing the eyewear immediately and seek professional advice.
- These spectacles are intended for use as worksite eye protection. They should not be used as protective equipment in sports or in hazardous recreational activities.
- Do not use these spectacles for protection when driving, especially at nighttime. These spectacles do not provide protection against laser lights and direct sunlight.
- These spectacles should not be used as PPE for welding, food preparation, or heavy industrial work.
- Caution should be exercised in the use of metal frame protective devices in electrical hazard areas. Metal frame protective devices could potentially cause electrical shock and electrical burn through contact with, or thermal burns from exposure to the hazards of electrical energy, which include radiation from accidental arcs.

## Manufacturer

Scandia Gear Europe B.V.  
Lorentzweg 31  
3208 LJ Spijkensisse  
The Netherlands

## Disclaimer

Scandia Gear is not liable for damages that result from the improper use of these products.

**SCANGAZER**  
OTG Safety Glasses



User's Instruction

www.scandiagear.com

ROTTERDAM SINGAPORE HOUSTON DUBAI

SINCE 1974

MARITIME OPTICAL FILTERS

**Scandia** 



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# SCANGAZER

## OTG SAFETY GLASSES

You have chosen Scandia Gear personal protective equipment (PPE). Please read these instructions prior to use and prior to any maintenance.

### European EN 166:2001 standard

#### EN 166:2001 : European standard for personal eye protection

These CE-certified safety spectacles belong to Category II and are approved in accordance with Regulation (EU) 2016/425 and the requirements of the European harmonized standard EN166:2001. This product has been subjected to a EU-type examination performed by:

Alienor Certification N.B.2754  
Z.A. du Sanital, 21 Rue Albert Einstein  
86100 Chatelleraut, France

This PPE is designed to provide the user with adequate protection. The rating of the PPE is indicated by markings and related indexes on the frames and lenses. This rating is obtained from tests in which the prototypes were submitted.

The EU Declaration of Conformity (DOC) for this product can be obtained through following link: [www.scandiagear.com](http://www.scandiagear.com)

### Application and limitations

Please ensure that this eyewear always fits well. The main purpose of this safety eyewear is to provide the wearer with limited impact resistance. The eyewear may not be suitable for certain environments, such as those with low light surroundings or liquid splash hazards. These spectacles are intended for the following:

- A) use in factories, on construction sites, in mining operations, and on other worksites where basic eye protection (i.e., particle impact speed under 45 m/s) is required.
- B) preventing impact hazards associated with chipping, grinding, machining, masonry work, riveting, and sanding.

### Model

The name of the model is always indicated on the barcode of the packaging.

### Storage

Store in a dry place at room temperature and protect from direct sunlight. The eyewear must be transported and stored in the original package, at a temperature between 5°C and 40°C (41°F and 104°F) and a relative humidity of <90%.

### Maintenance

The lenses must be cleaned or disinfected regularly. This must be done using a mild detergent, optical cleaning solution, or a solution very low in alcohol at room temperature (20°C/68°F ± 5°C/ 41°F). The eyewear should provide adequate protection for a period exceeding six (6) months and up to two (2) years. Regularly check the status. Scratched or damaged lenses must be replaced or disposed of immediately. The markings found on the lens and on the frames represent the ratings of the product. Scandia Gear is not liable for damages arising from misuse, and improper maintenance and preservation of this PPE.

### Lens markings

Scale number (filters only) – Identification of Manufacturer – Optical class – symbol of mechanical resistance – Field(s) of use (if applicable) CE marking.

### Markings on frames

Identification of the manufacturer – Number of EN standards – Field(s) of use (if applicable) – Mechanical resistance – CE marking.

| Scale number (filters only)  |                |                      |
|--|----------------|----------------------|
| Type of filter   | Code number    | Filter rating number |
| EN 169<br>Welding filters  | No code number | 1 to 16              |
| EN 170<br>Ultraviolet (UV) filters                                 | 2              | 1,2 to 5             |
| EN 170<br>Ultraviolet (UV) filters with good color recognition     | 2C             | 1,2 to 5             |
| EN 171<br>Infra-red (IR) filters                                   | 4              | 1,2 to 10            |
| EN 172<br>Solar protection filters without infra-red specification | 5              | 1,1 to 4,1           |

|   |   |            |
|---|---|------------|
| EN 172<br>Solar protection filters with infra-red specification | 6 | 1,1 to 4,1 |
|---|---|------------|

| Optical Class |   |
|---------------|---|
| Code          | Designation   |
| 1             | Optical Class                                       |
| 2             | Intermittent work                                   |
| 3             | Occasional work<br>(not intended for prolonged use) |

| Mechanical resistance |                                  |
|-----------------------|----------------------------------|
| Code                  | Mechanical Strength Requirements |
| No symbol             | Minimum robustness               |
| S                     | Increased robustness (5.1 m/s)   |
| F                     | Low energy impact (45 m/s)       |
| B                     | Medium energy impact (120 m/s)   |
| A                     | High energy impact (190 m/s)     |

If the symbol F, B or A is not found on both the lenses and the frame, then the lower value is assigned to the complete set of safety glasses. The letter T immediately after the impact letter allows a use for high speed particles at extremes of temperature. In the absence of the letter T the protector must be used in room temperature.

| Marking on lens |   |
|-----------------|---|
| Code            | Designation   |
| K               | Resistance to surface damage caused by fine particles |
| N               | Resistance to fogging                                 |

| Fields of use |                               |   |
|---------------|-------------------------------|---|
| Code          | Designation                   | Description of the field of application   |
| No symbol     | Basic                         | Unspecified mechanical hazards and dangers from ultraviolet, visible, infra-red and solar radiation |
| 3             | Liquids                       | Liquids (droplets and splashes)   |
| 4             | Large dust particles          | Dust with a particle size > 5 µm  |
| 5             | Gas particles and fine powder | Gases, vapours, sprays, smoke and dust with a particle size <5 µm                                   |
| 8             | Short circuit electric arc    | Short circuit electric arc in electrical devices  |
| 9             | Molten metal and hot solids   | Splashes of molten metal and the penetration of hot solids  |